

## Installation Instructions for Single-Sided Interchangeable Mechanism



09-90758



09-90761  
with mit Perlenrand



09-91153  
with curved pearl rimp

	<p><b>1. Prepare the Drill Hole</b></p> <ul style="list-style-type: none"> <li>• Lightly moisten the drill hole.</li> <li>• Apply the adhesive evenly, ensuring that no area remains uncovered.</li> <li>• Do not use too much adhesive, as excess material may damage the clasp.</li> </ul>
	<p><b>2. Insert the Spring Sleeve</b></p> <ul style="list-style-type: none"> <li>• Insert the spring sleeve into the drill hole with the closed side facing inward.</li> <li>• Press it in flush so that it sits cleanly and evenly.</li> <li>• A small rim of the sleeve should cover the edge of the drill hole.</li> </ul>
	<p><b>3. Distribute the Adhesive Evenly</b></p> <ul style="list-style-type: none"> <li>• Carefully rotate the spring sleeve around its axis.</li> <li>• This will distribute the adhesive evenly.</li> <li>• The sleeve has two small internal tabs that serve as contact points for the tweezers.</li> </ul>

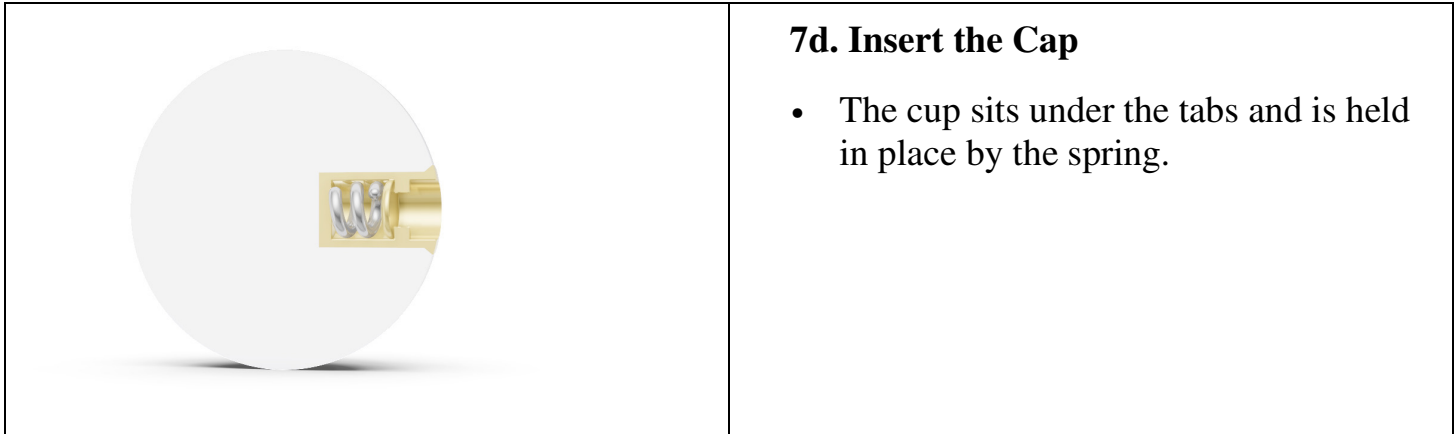
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	<p><b>4. Insert the Springs</b></p> <ul style="list-style-type: none"> <li>• Springs have a loose side and a tight side.</li> <li>• First, insert the loose side into the sleeve.</li> <li>• Turn counterclockwise.</li> </ul>
	<p><b>5. Continue Inserting the Springs</b></p> <ul style="list-style-type: none"> <li>• Turn the spring counterclockwise.</li> </ul>
	<p><b>6. Position the Tight Spring under the Tabs</b></p> <ul style="list-style-type: none"> <li>• The tight end cannot be turned further with tweezers.</li> <li>• Carefully continue turning with a small screwdriver until the spring slides under the two tabs.</li> <li>• A slight “click” indicates that it has snapped into place correctly.</li> </ul>

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	<p><b>7a. Insert the Cap</b></p> <ul style="list-style-type: none"> <li>• Grip the cup with tweezers.</li> <li>• The deeper side should face the center of the pearl.</li> <li>• The cup sits under the tabs and is held in place by the spring.</li> </ul>
	<p><b>7b. Insert the Cap</b></p> <ul style="list-style-type: none"> <li>• Press it vertically between the tabs of the spring sleeve.</li> </ul>
	<p><b>7c. Insert the Cap</b></p> <ul style="list-style-type: none"> <li>• Ensure the deeper side faces the center of the pearl.</li> </ul>

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**Drill Hole of the Pearl:**

- Diameter: approx. 3.60 mm
- Depth: 5.10 mm