

Assembly and Threading Instructions for Ball Key with Threading Device

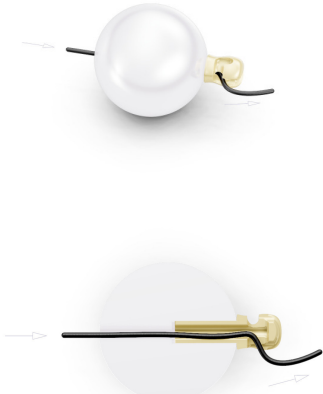




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	<p>I. Preparing the Borehole</p> <ol style="list-style-type: none"> 1. Slightly moisten the borehole. 2. Apply the adhesive evenly to the outside of the key shaft, ensuring that no area remains untreated. 3. Do not use too much adhesive; excess adhesive may damage the key.
	<p>II. Inserting the Key</p> <ol style="list-style-type: none"> 1. Check that the bead borehole is clear and unobstructed. 2. Carefully insert the shaft of the ball key into the pearl borehole. 3. Align the key so that the operating opening will be easily accessible later. 4. Push the ball key evenly and without tilting into the pearl until it reaches the edge of the ball head. 5. Immediately remove any excess adhesive and allow the bond to cure completely. <p>Important: Do not apply pressure to the pearl wall to avoid stress cracks.</p>
	<p>III. Allowing the Adhesive to Dry</p> <ol style="list-style-type: none"> 1. For further processing, it is essential that the adhesive is completely dry

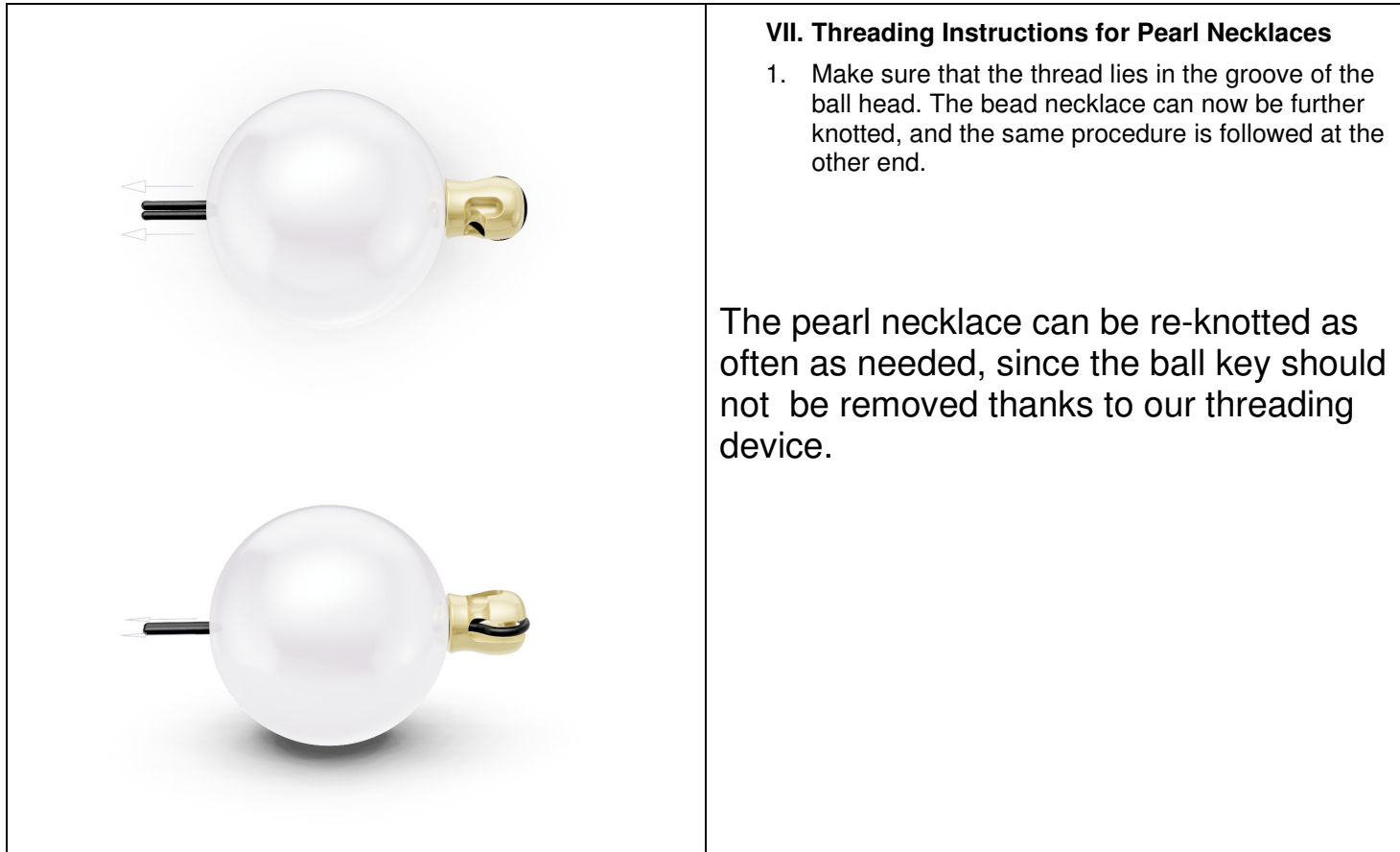
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	<p>IV. Threading Instructions for Pearl Necklaces</p> <ol style="list-style-type: none"> 1. Insert the pearl thread with the flexible needle from below into the pearl and the ball key. 2. Pass the needle and thread through the pearl and the ball key, exiting through the ball head.
	<p>V. Threading Instructions for Pearl Necklaces</p> <ol style="list-style-type: none"> 1. Guide the needle and thread over the ball head and insert it into the key on the opposite side.
	<p>VI. Threading Instructions for Pearl Necklaces</p> <ol style="list-style-type: none"> 1. Pass the needle and thread through the key and the pearl.

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Bohrung der Perle:

- Durchmesser: 1,60 mm
- Bohrtiefe: 4,5 mm